



PRODUCTION ACCESSORY GUIDE



PROFESSIONAL MEDIA HANDLING AND FINISHING OPTIONS FOR EFFICIENT, FULLY-AUTOMATED DOCUMENT WORKFLOWS.

With many advanced accessories to choose from, the Copystar CS 13600 Series black & white production systems can be configured to meet varied media, volume and job requirements. When customized for specific workflows, this production-level multifunctional series delivers exceptional productivity and revenue stream potential. Whether printing manuals, copying student handouts or scanning forms, the CS 13600 Series offers unparalleled speed, reliability and versatility.

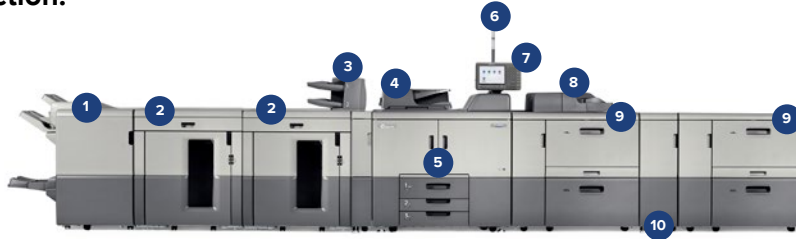
To fully leverage the CS 13600 Series' powerful engine, it's critical that the correct accessories are configured. Use this guide to help your customers make informed decisions regarding those options, which will automate and expand throughput capacity, media latitude and in-line finishing. Available to assist is your Copystar regional support team, who can help you conduct a comprehensive print environment assessment. This will ensure the system is the right size for your customer's specific application and budgetary needs.

CONFIGURATIONS TO FIT ANY PRODUCTION LEVEL.

The three configuration examples below illustrate the expandability of the system for a range of volumes and target users. System designs may vary, as document workflows are unique to every organization. First, the selected 136-, 111- or 96ppm mainframe must be configured with a Booklet Finisher, Staple Finisher or High Capacity Stacker Unit. The chosen option determines the complementary accessories, those that will deliver maximum job run-time and operational efficiency.

High-Volume Production:

- Commercial Printers
- Digital Printers
- In-Plant / CRDs
- Data Centers
- Media Capacity of Configuration Shown: 12,650 sheets



- ① Booklet Finisher
- ② High Capacity Stacker
- ③ Cover Interposer
- ④ Standard 220-sheet DSDP
- ⑤ 136 ppm Mainframe
- ⑥ Key Operator Light
- ⑦ 10.4" Color TSI
- ⑧ Multipurpose Tray (MPT)
- ⑨ Vacuum Feed LCT - Ledger
- ⑩ Bridge Unit

Mid- to High-Volume Production:

- Quick Printers
- Print-for-Pay Shops
- Corporate
- Education
- Government
- Media Capacity of Configuration Shown: 8,250 sheets



- ⑪ Booklet Trimmer
- ⑫ Multi-Folding Unit
- ⑬ 111 ppm Mainframe
- ⑭ 96 ppm Mainframe
- ⑮ Large Capacity Tray - Letter

Low- to Mid-Volume Production:

- Quick Printers
- Corporate
- Departmental
- Education
- Government
- Media Capacity of Configuration Shown: 8,300 sheets



FLEXIBLE MEDIA HANDLING...FOR UNINTERRUPTED WORKFLOW.

Standard Media Sources

All standard trays handle media from 14-lb. Bond to 95-lb. Cover (52 – 256gsm).

Optional Media Sources

Additional options increase media capacity up to 12,650 sheets. Add either two Vacuum Feed LCTs or the Air-Assist LCT and Vacuum Feed LCT to the Multipurpose Tray and standard media capacity, and you get a configuration that achieves that maximum in-line media supply.

Standard	LCT – Letter	Air-Assist LCT – Ledger	Vacuum Feed LCT – Ledger	Multipurpose Tray
Tray 1: 1,100 + 1,100 Sheets (up to 8.5" x 11")	Tray 4: 1,100 Sheets	Tray 4: 1,100 Sheets	Tray T1: 2,200 Sheets	
Tray 2: 550 Sheets (up to 12" x 18")	Tray 5: 1,100 Sheets	Tray 5: 2,200 Sheets	Tray T2: 2,200 Sheets	
Tray 3: 550 Sheets (up to 12" x 18")	Tray 6: 2,800 Sheets	Tray 6: 1,100 Sheets		
TOTAL: 3,300 Sheets	TOTAL: 5,000 Sheets	TOTAL: 4,400 Sheets	TOTAL: 4,400 Sheets	TOTAL: 550 Sheets

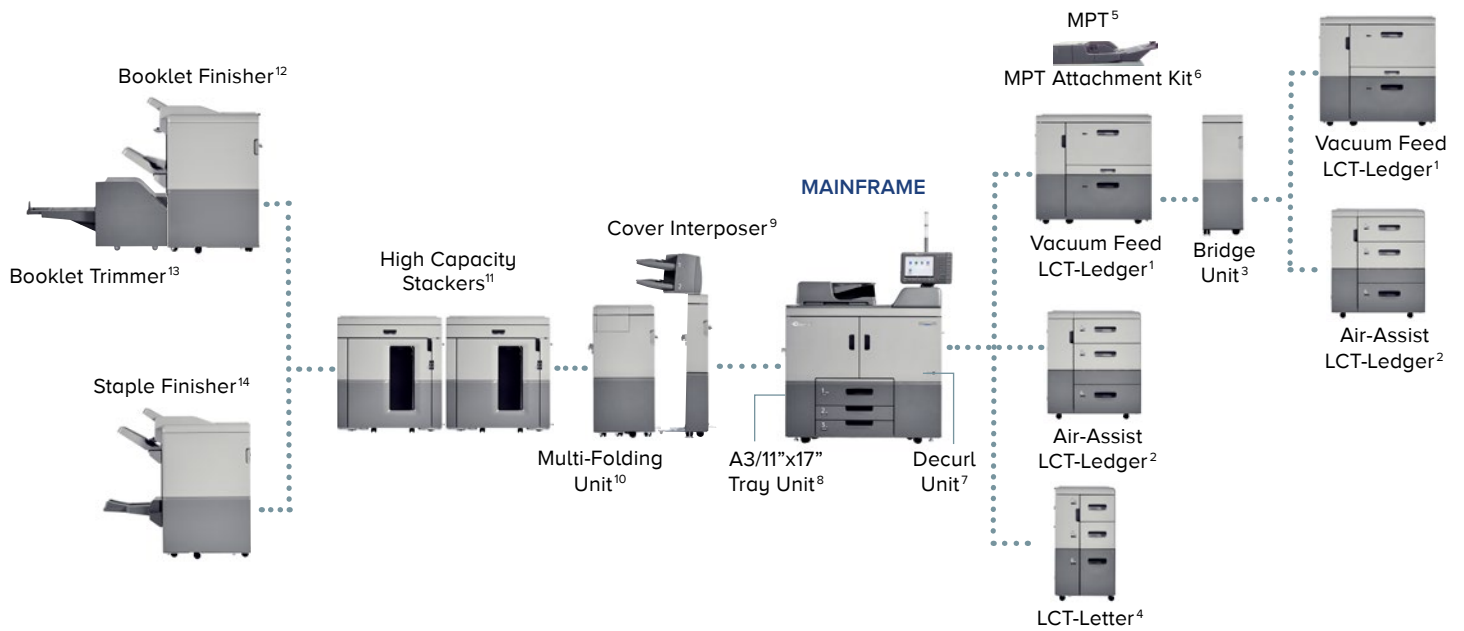
Media Handling Options

Accessory	Description	Thumbnail
A3 / 11" x 17" Tray Unit for Mainframe [TK5010]	Provides added capacity for large-format jobs by converting Tray 1 (on mainframe) from tandem Letter-size (8.5" x 11") to single Ledger-size (11" x 17"); holds up to 1,000 sheets.	
Large Capacity Tray – Letter [RT5070]	Perfect for long Letter-size (8.5" x 11") job runs, this tray holds up to 5,000 sheets. Media Weights: • Tray 4 & 5: 14 lb. Bond – 80 lb. Cover (52 – 216gsm) • Tray 6: 14 lb. Bond – 60 lb. Cover (52 – 163gsm)	
Air-Assist Large Capacity Tray – Ledger [RT5080]	For greater productivity, this tray adds 4,400 sheets of in-line media capacity, up to 13" x 19.2", 11 lb. Bond – 110 lb. Cover (40 – 300gsm).	
Vacuum Feed Large Capacity Tray – Ledger [RT5100]	Ideal for heavy-coated and textured media, this option holds up to 4,400 sheets, up to 13" x 19.2", 11 lb. Bond – 130 lb. Cover (40 – 350gsm), enabling you to offer high-value deliverables to your customers.	
Multipurpose Tray [BY5010]	Further increasing application versatility, the 550-sheet Tray holds specialty media up to 13" x 19.2", 14 lb. Bond – 80 lb. Cover (52 – 216gsm).	
Multipurpose Oversized Media Tray	For added media flexibility, this 500-sheet extension to the Multipurpose Tray [BY5010] handles uncoated stocks up to 13" x 27.5", 14 lb. Bond – 80 lb. Cover (52 – 216gsm).	

Finishing Options

Accessory	Description	Thumbnail
Staple Finisher [SR5050]	This Finisher staples up to 100 sheets with media sizes up to 13" x 19.2". Shift tray holds 3,000 sheets; proof tray holds 250 sheets. Choose from top, bottom, two staples and top slant staple positions.	
Booklet Finisher [SR5060]	This 2,500-sheet Finisher produces stapled and saddle-stitched books (up to 20 pages for 80 page booklets) in-house – a cost-effective alternative to outsourcing.	
Booklet Trimmer [TR5040]	Paired with the Booklet Finisher, this option automatically trims the face edge of a booklet, for a professional look.	
High Capacity Stacker [SK5030]	Maximize end-to-end efficiency with up to two 5,000-sheet Stackers that hold media sizes up to 13" x 19.2". For confidential documents, the Stacker door can be locked. When ready, transfer using the roll-away cart (included), for off-line finishing.	
Multi-Folding Unit [FD5020]	This option automatically folds pages in one of six popular patterns – Half-Fold, Letter Fold-in, Letter Fold-out, Gate-Fold, Double Parallel Fold and Z-Fold.	
Cover Interposer [CI5030]	Holding up to 200 sheets per tray, this option merges pre-printed inserts, e.g., color covers into black and white workflows. Handles media sizes/weights up to 13" x 19.2"/17 lb. Bond – 80 lb. Cover (64 – 216gsm).	
Hole Punch Unit [PU5020]	Can be added to either the Staple Finisher or Booklet Finisher to automatically punch 2 or 3 holes, at rated engine speed.	
Decurl Unit [DU5050]	For reliable paper stacking, smooths convexity and concavity curls prior to output. (Recommended for every install)	
Roll-Away Cart	For added off-line processing capacity. (One cart is included with the High Capacity Stacker [SK5030].)	

CONFIGURATION DIAGRAM



Notes:

- 1 Install up to two Vacuum Feed LCTs, along with Bridge Unit.
 - When installed with the Air-Assist LCT, only one Vacuum Feed LCT can be added; requires Bridge Unit.
 - Vacuum Feed LCT cannot be installed with LCT-Letter.
- 2 Cannot be installed with LCT-Letter.
- 3 Required to connect two Vacuum Feed LCTs or one Vacuum Feed LCT with Air-Assist LCT.
- 4 Cannot be installed with Air-Assist LCT, Vacuum Feed LCT or Multipurpose Oversized Media Tray.
- 5 Must be installed with LCT-Letter, Air-Assist LCT or Vacuum Feed LCT.
 - Multipurpose Oversized Media Tray is an extension to MPT to accommodate oversized media. This option cannot be installed with LCT-Letter.
- 6 Required to install Multipurpose Tray on Vacuum Feed LCT.
- 7 Installs inside main unit. Required with High Capacity Stacker.
- 8 Replaces Tray 1 to convert tandem drawers from Letter-size to Ledger-size.
- 9 Requires Staple Finisher, Booklet Finisher or High Capacity Stacker.
- 10 Requires Staple Finisher, Booklet Finisher or one High Capacity Stacker.
- 11 Install up to two Stackers. When configured with Multi-Folding Unit, only one Stacker can be configured.
- 12 Cannot be installed with Staple Finisher.
- 13 Requires Booklet Finisher. Trims booklet facing edge.
- 14 Cannot be installed with Booklet Finisher.

KYOCERA Document Solutions America, Inc.

225 Sand Road, PO Box 40008, Fairfield, New Jersey 07004-0008, USA

Tel +1.973.808.8444 Support +1.800.255.6482

www.copystar.com

© 2018 KYOCERA Document Solutions America, Inc. All rights reserved.
Specifications are subject to change without notice. Copystar is a trademark of the Kyocera Companies.

V082918